

International Workshop on Applications of Advanced Monte Carlo Simulations in Neutron Scattering  
October 3-4, 2006, Paul Scherrer Institute (PSI), Switzerland

# The Role of Neutron Scattering Simulations in Identifying Optimum Strategies to Convert Research Reactors to Low-Enriched Fuel

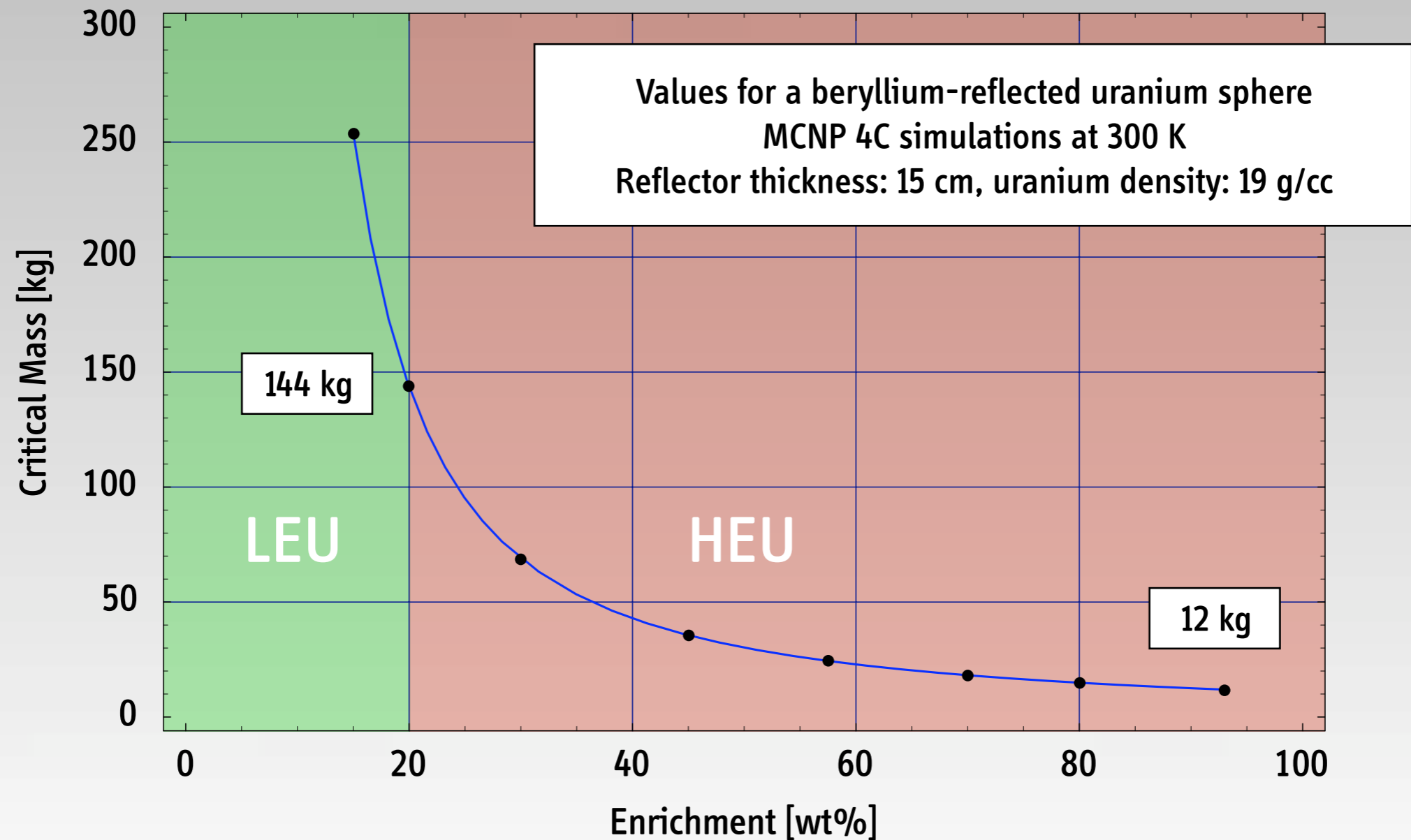
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Princeton University

October 4, 2006

Revision 9

# Critical Mass of Uranium

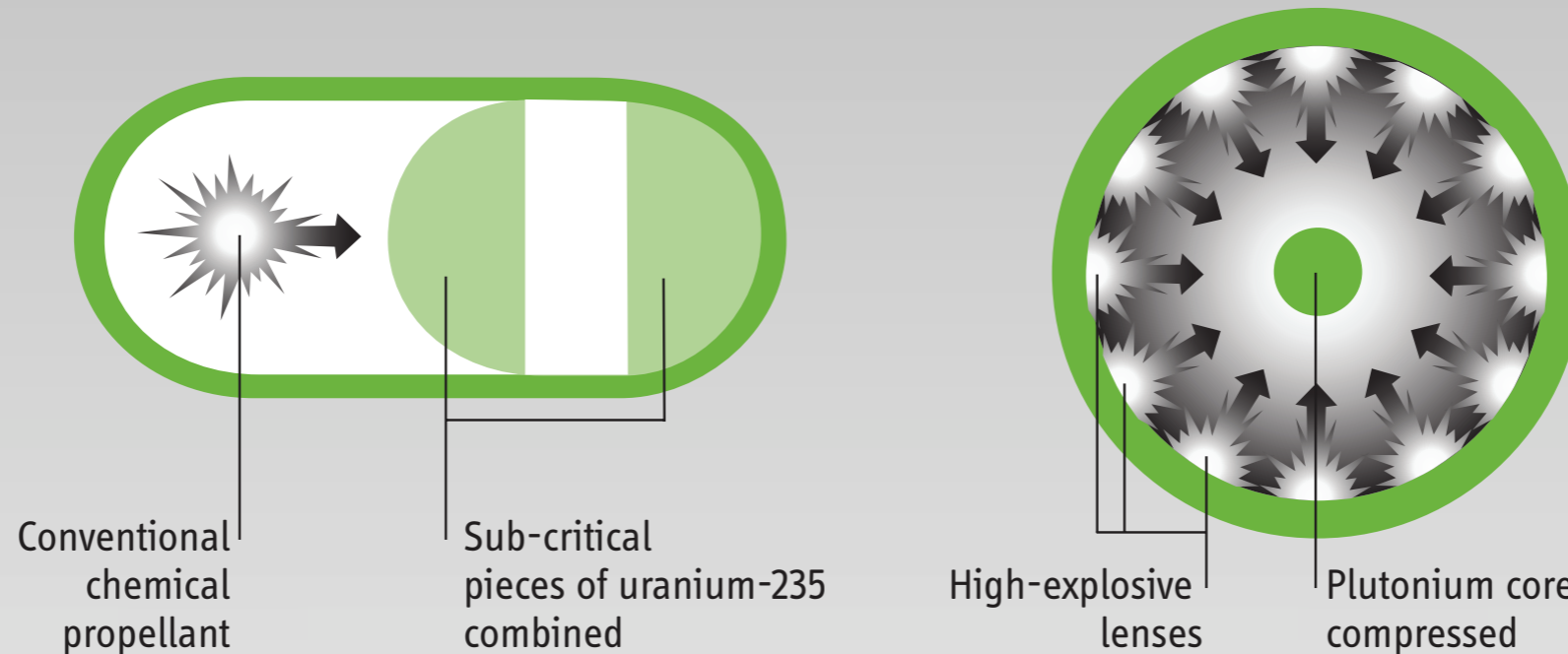


# Characteristics of Highly Enriched Uranium

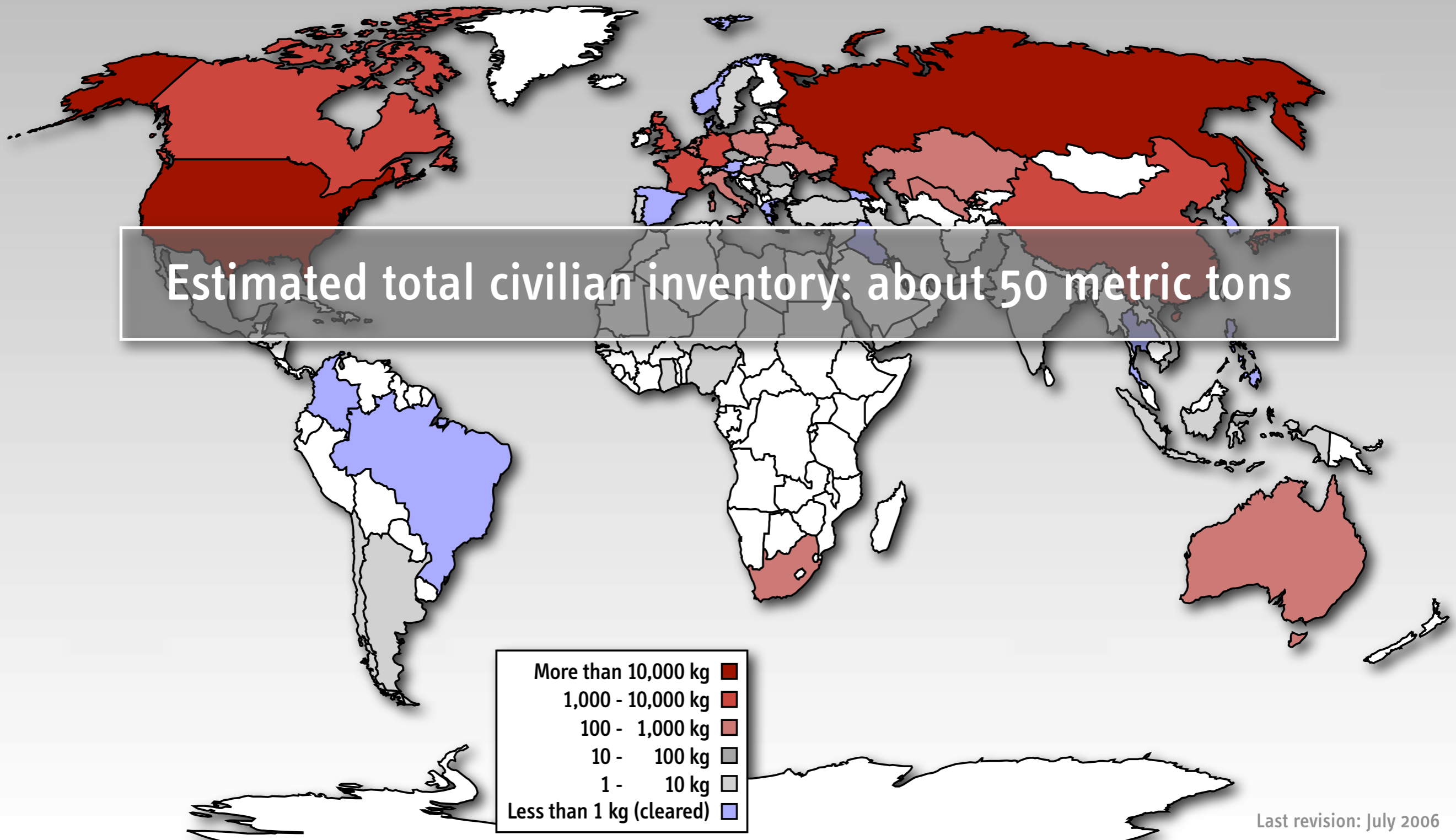
Easy to handle

Easy to use in nuclear weapon or nuclear explosive device

Difficult/impossible to detect remotely

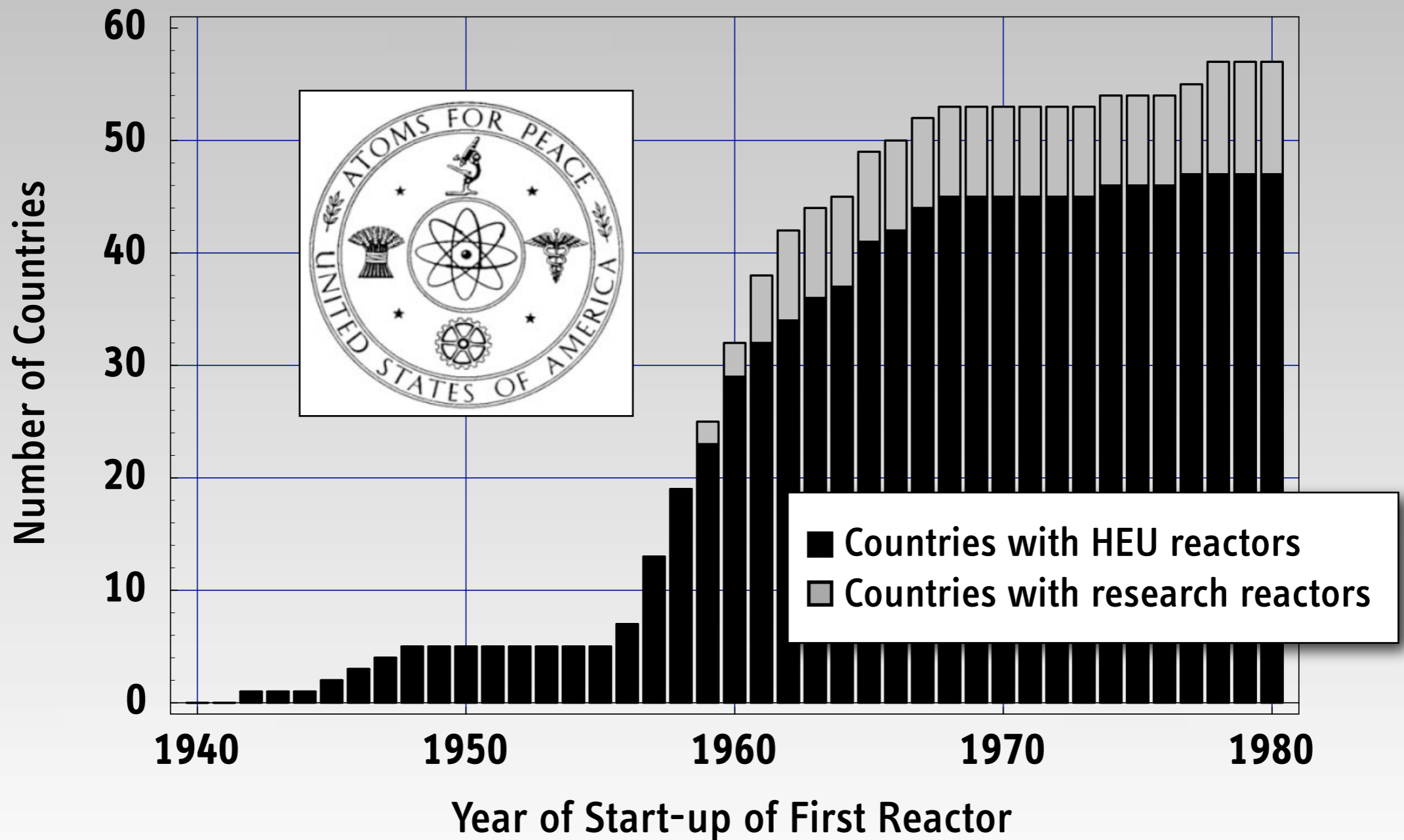


# Global Distribution of Civilian HEU



Last revision: July 2006

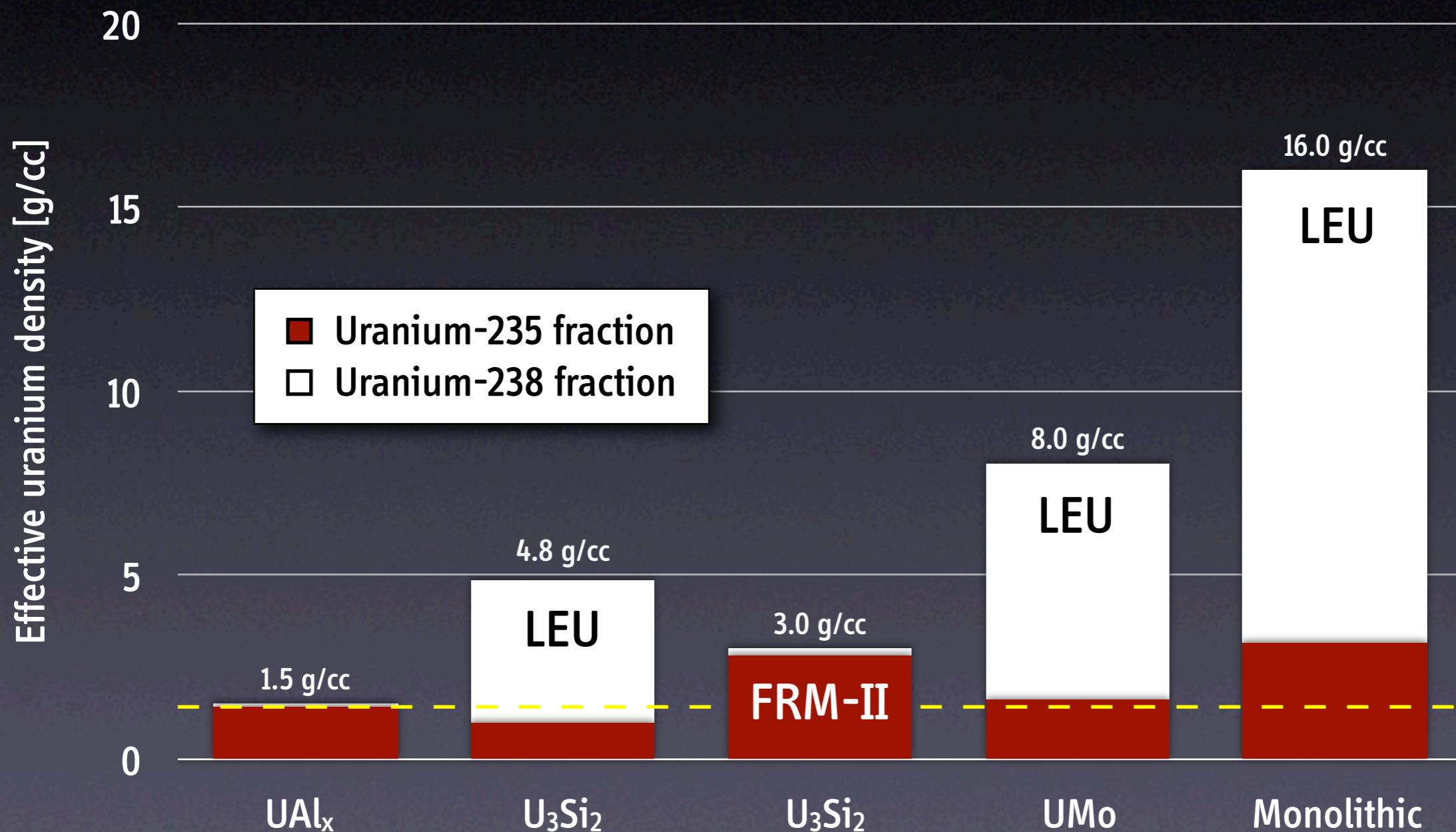
# Number of Countries with Research Reactors



# The Conversion of Research Reactors to Low-Enriched Fuel

Fundamental element: development of high-density fuels

# Effective Uranium Densities in Research Reactor Fuels



# HEU-Fueled Research Reactors

(Highest Relevance Group, 2006)

- Neutron scattering, primary use
- Some neutron scattering

	Country	IAEA Code	Name	Criticality	Power	Enrichment	HEU Demand
<span style="color: red;">●</span>	USA	US-0070	ATR	1967/07	250 MW	93%	120–175 kg/yr
	USA	US-0137	HFIR	1965/08	85–100 MW	93%	91–150 kg/yr
	Russia	RU-0024	SM-2	1961/10	100 MW	90%	43–110 kg/yr
	China	CN-0004	HFETR	1979/12	125 MW	90%	75 kg/yr
	Russia	RU-0013	MIR-M1	1966/12	100 MW	90%	62.2 kg/yr
	Kazakhstan	KZ-0003	EWG-1	1972/01	60 MW	90%	?
converted	France	FR-0017	HFR	1971/07	58.3 MW	93%	54.8 kg/yr
	Germany	DE-0051	FRM-II	2004/03	20 MW	93%	40.5 kg/yr
	<del>Netherlands</del>	<del>NL-0004</del>	<del>HFR</del>	<del>1961/11</del>	<del>45 MW</del>	<del>93%</del>	<del>38.3 kg/yr</del>
shutdown	Belgium	BE-0002	BR-2	1961/06	80–100 MW	74–93%	29 kg/yr
	USA	US-0204	MURR	1966/10	10 MW	93%	23.5 kg/yr
	<del>Germany</del>	<del>DE-0006</del>	<del>FRJ-2</del>	<del>1962/11</del>	<del>23 MW</del>	<del>80–93%</del>	<del>19.2 kg/yr</del>
	Poland	PL-0004	MARIA	1974/12	17–30 MW	36–80%	?
	France	FR-0022	ORPHEE	1980/12	14 MW	93%	15.8 kg/yr
<span style="color: red;">●</span>	Russia	RU-0008	WWR-M	1959/12	18 MW	90%	3.7–14.4 kg/yr
<span style="color: yellow;">●</span>	Ukraine	UA-0001	WWR-M	1960/12	10 MW	36–90%	13.9 kg/yr
<span style="color: red;">●</span>	USA	US-0126	NBSR	1967/12	20 MW	93%	13 kg/yr
<span style="color: yellow;">●</span>	South Africa	ZA-0001	SAFARI	1965/03	20 MW	87–93%	12.6 kg/yr
<span style="color: red;">●</span>	USA	US-0120	MITR-2	1958/07	5–10 MW	93%	12 kg/yr
<span style="color: red;">●</span>	Romania	RO-0002	TRIGA-2	1979/11	14 MW	20–93%	11.8 kg/yr
<span style="color: yellow;">●</span>	Russia	RU-0010	IVV-2M	1966/04	15 MW	90%	3.5–9 kg/yr
	Kazakhstan	KZ-0002	IGR	1961/01	10 MW	36–90%	?
<span style="color: red;">●</span>	Australia	AU-0001	HIFAR	1958/01	10 MW	60%	8.1 kg/yr
	Russia	RU-0014	IRT-T	1967/07	6 MW	90%	5.6 kg/yr
<span style="color: red;">●</span>	Russia	RU-0004	IR-8	1981/08	8 MW	90%	2.2 kg/yr



# Footnote: \*Pulsed Reactors



Pulsed reactors do not require regular supply of fresh fuel  
(often: life-time core, virtually no burnup of uranium fuel)

**Most of them are used for military research**

but some also for civilian research using  
neutron scattering techniques

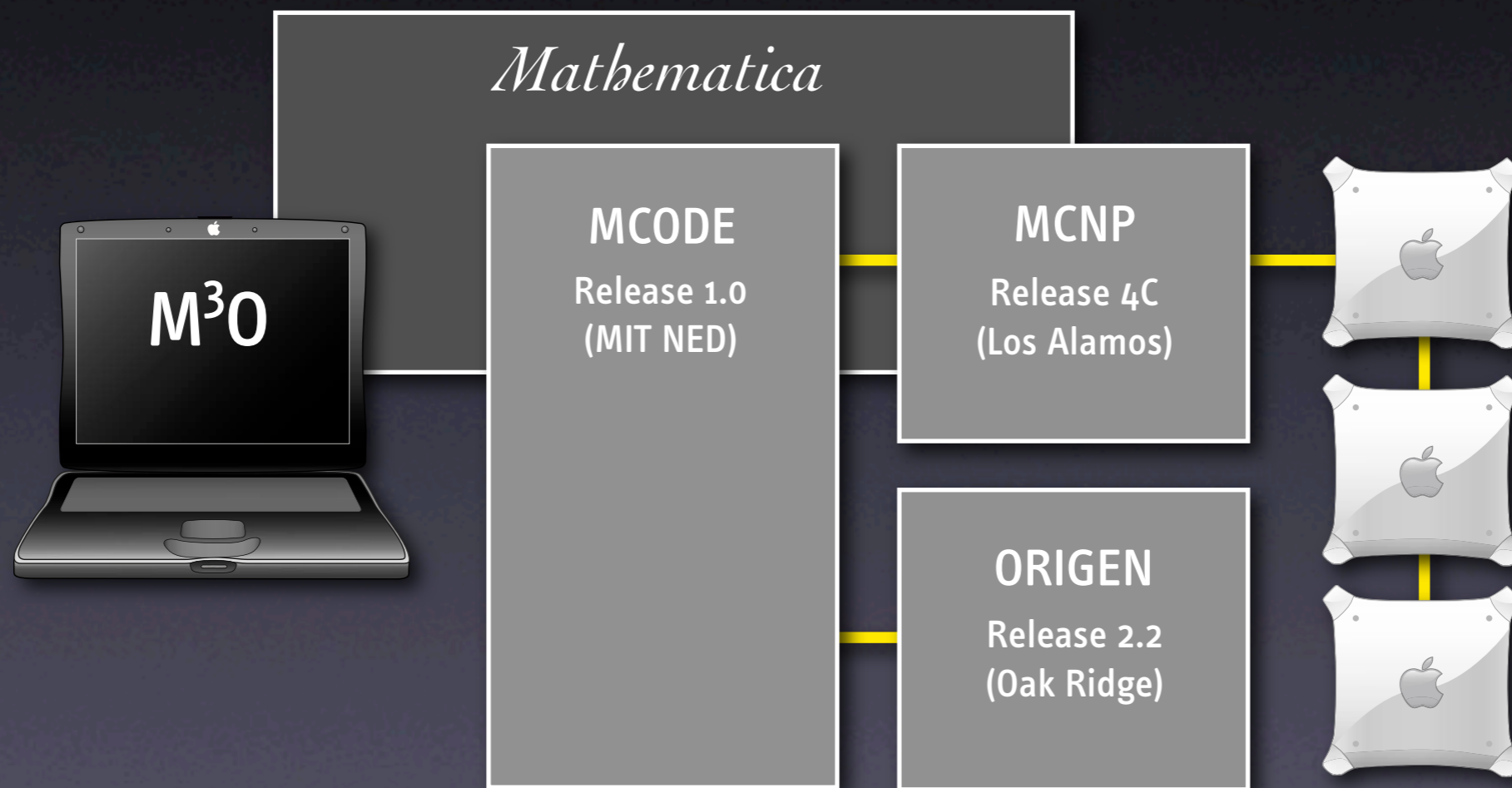
**Example: IBR-2 in Dubna, Russia (TOF, 20 instruments)**

Core inventory: 82.5 kg enriched to 98%

# Identifying Optimum Conversion Strategies

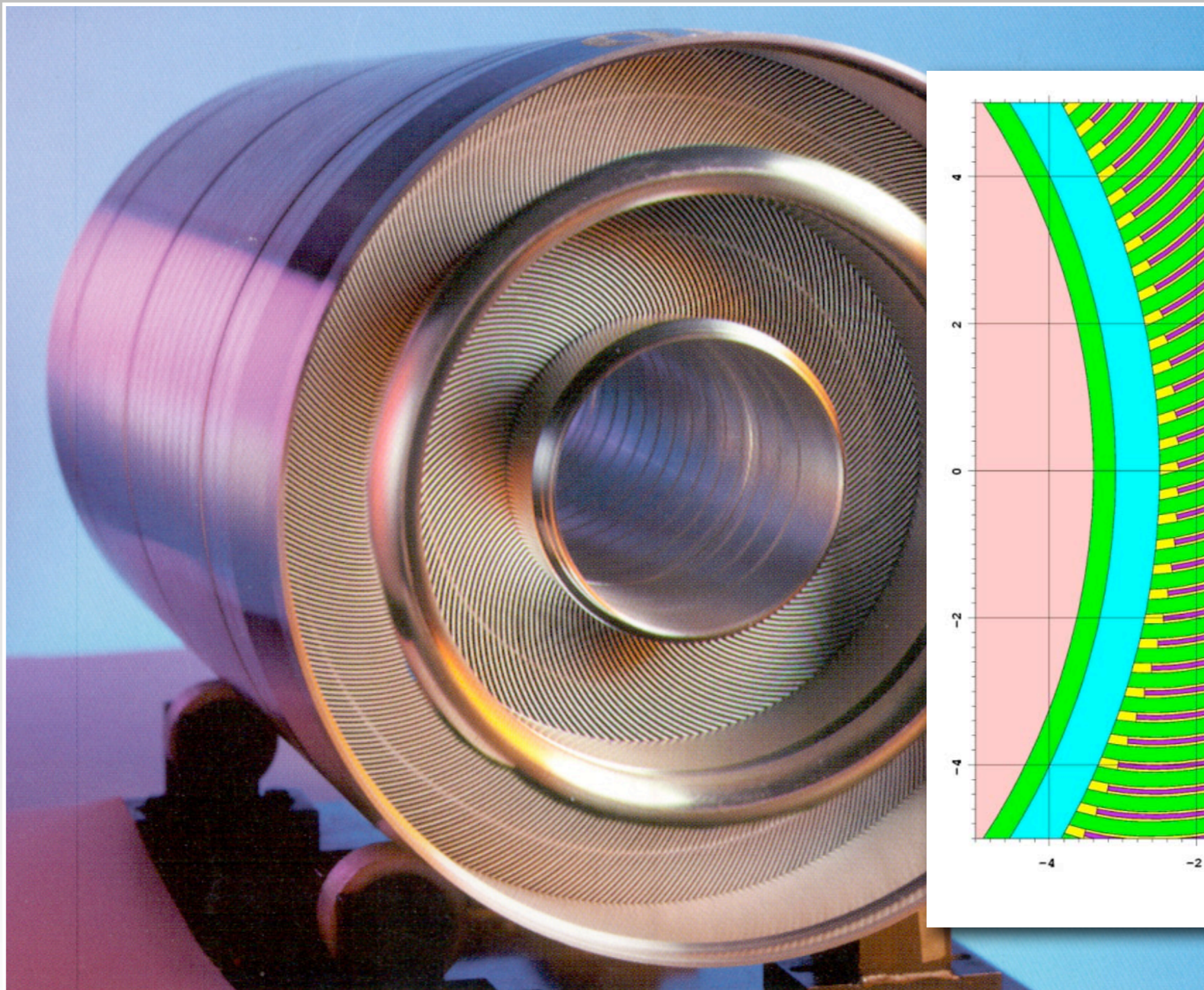
How to use low-enriched fuel without compromising  
the scientific usability of a research reactor

# Computational System for Research Reactor Analysis

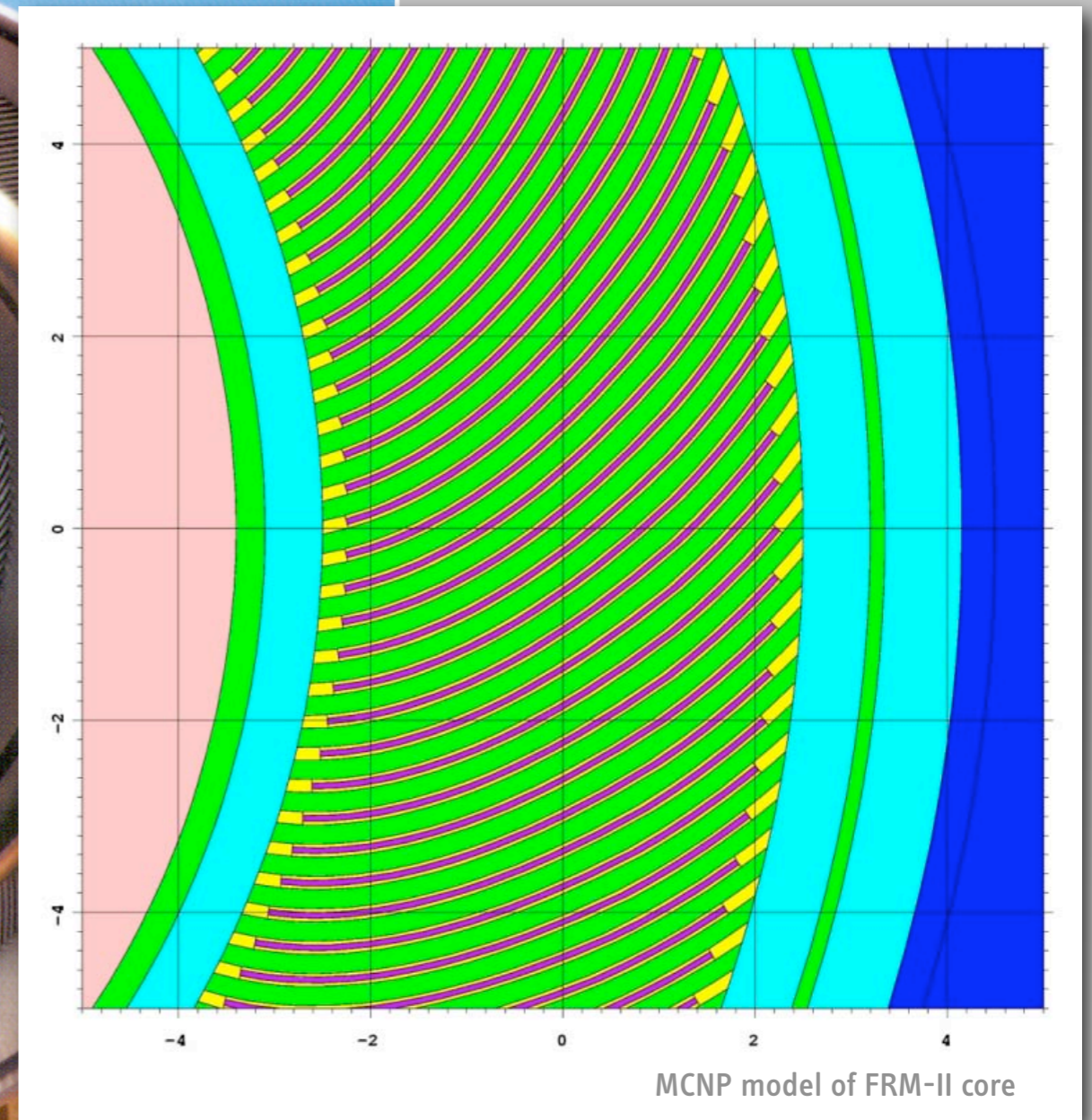


Source: A. Glaser, Ph.D. thesis, Darmstadt University of Technology, April 2005

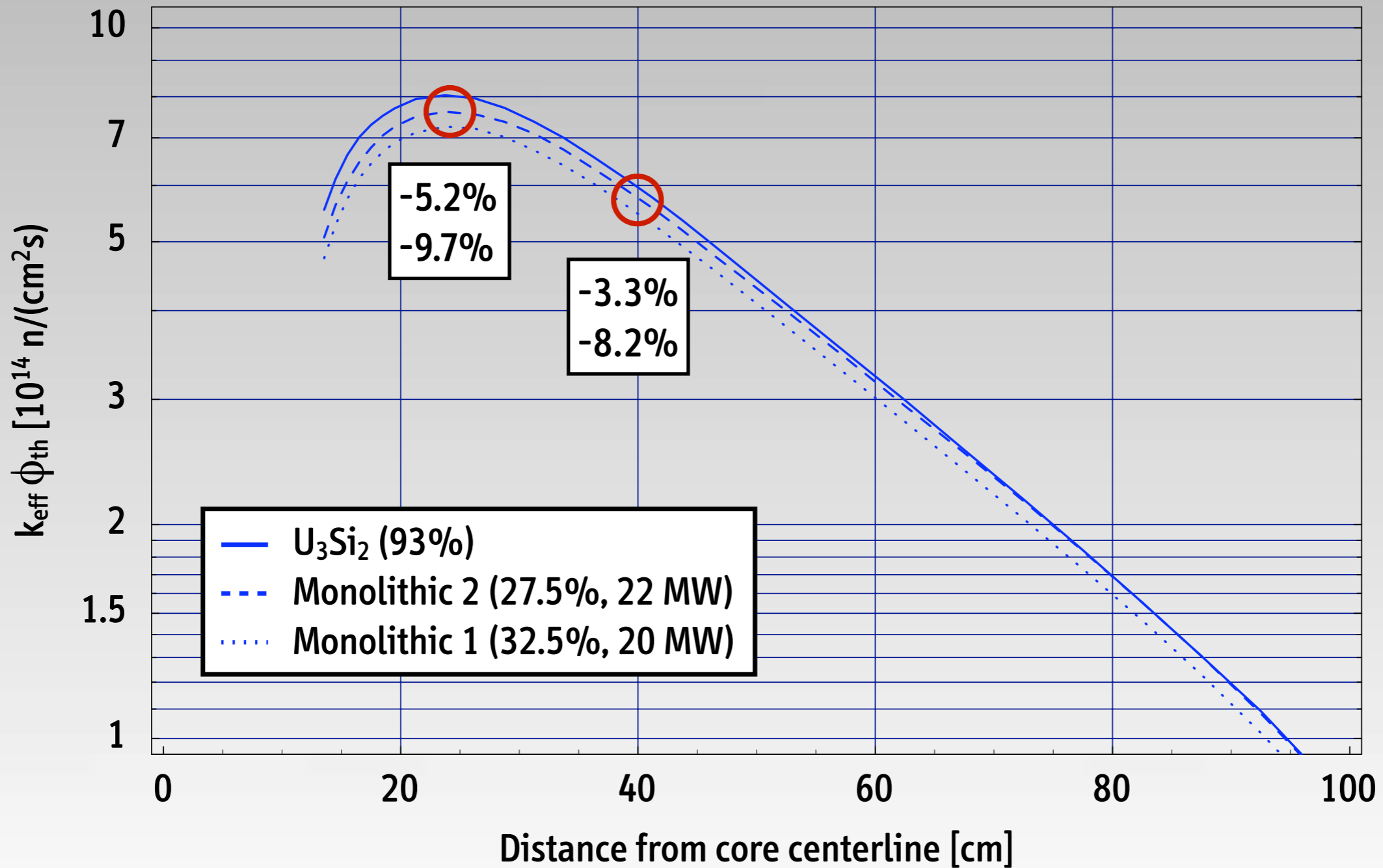
# High-Flux Reactor Fuel Elements



HFIR fuel element (Source: BWXT)



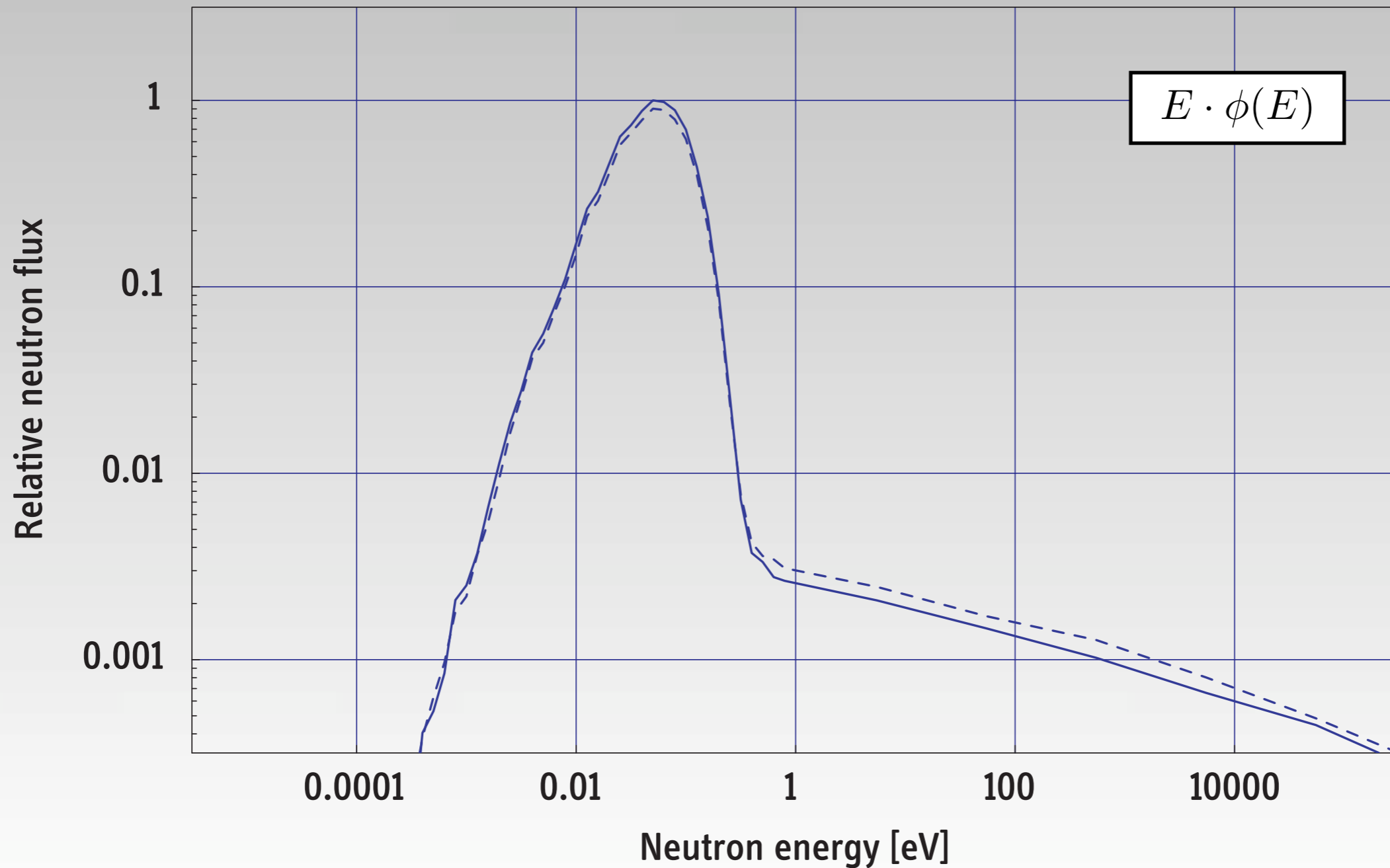
# Thermal Neutron Flux of FRM-II



Source: A. Glaser, Ph.D. thesis, Darmstadt University of Technology, April 2005

# Neutron Spectrum in Beam Tube

Illustrative data for a 1999 FRM-II conversion option



# Scientific Usability

What is a “marginal loss” in reactor performance?

# International Nuclear Fuel Cycle Evaluation (INFCE), 1978-80

*“In assessing the practical feasibility of utilizing lower enriched fuel in existing research reactors, the agreed criteria are that the safety margins and fuel reliability should not be lower than those for the current design based on highly enriched uranium, and that **neither any loss in the overall reactor performance (e.g. flux per unit power) nor any increase in operation costs should be more than marginal.**”*



# A Crude Method to Quantify Scientific Usability

(It's not good enough)

# “Figure of Merit”

to quantify the scientific usability of neutron sources

$$\text{FOM} = n 2^{\log \phi^*} \quad \text{with} \quad \phi^* = \phi \cdot 10^{-13} \left(\text{n/cm}^2\text{s}\right)^{-1}$$

$$\phi = 10^{13} \left(\text{n/cm}^2\text{s}\right) \rightarrow \text{FOM} = n$$

$$\phi = 10^{14} \left(\text{n/cm}^2\text{s}\right) \rightarrow \text{FOM} = 2 n$$

Inherent shortcoming of approach: all instruments are weighed equally

D. Richter and T. Springer

A twenty year forward look at neutron scattering facilities in the OECD countries and Russia  
Technical Report, European Science Foundation, November 1998

# “Figure of Merit”

(of existing neutron sources operated in continuous mode)

Country	Facility	Weight Factor	Scattering Instruments	Figure of Merit	Country	Facility	Weight Factor	Scattering Instruments	Figure of Merit
Australia	HIFAR	2.2	7	15.4	South Korea	Hanaro	1.7	6	16.2
Canada	NRU	2.8	6	16.8	Netherlands	HOR	1.2	5	6.0
<del>Denmark</del>	<del>DRS</del>	<del>2.3</del>	<del>8</del>	<del>18.4</del>	Norway	JEEP II	1.3	5	6.5
France	HFR	4.2	32	134.4	Russia	IR-8	2.3	4	9.2
France	Orphée	2.8	25	70.0	Russia	IVV-2M	2.0	7	14.0
Germany	BER-II	2.5	16	40.0	Russia	WWR-M	2.2	12	26.4
<del>Germany</del>	<del>FRJ 2</del>	<del>2.5</del>	<del>16</del>	<del>40.0</del>	<del>Denmark</del>	<del>R 2</del>	<del>2.0</del>	<del>5</del>	<del>10.0</del>
Germany	FRG	1.9	8	15.2	Switzerland	SINQ	2.5	13	32.5
Germany	FRM-II	3.6	17	61.2	<del>USA</del>	<del>HFBR</del>	<del>3.0</del>	<del>14</del>	<del>42.0</del>
Hungary	BNC	2.3	7	16.1	USA	HFIR	4.2	9	37.8
Japan	JRR-3M	2.5	23	57.5	USA	NBSR	2.5	17	42.5

Data and methodology based on Richter and Springer, 1998

HEU

LEU

# Quantitative Upgrades

## Example: HFIR at ORNL

	Country	Facility	Weight Factor	Scattering Instruments	Figure of Merit	
	USA	HFIR	4.2	9	37.8	Status in 1998
	USA	HFIR upgrade 1	4.2	12	50.4	
	USA	HFIR upgrade 2	4.2	15	63.0	Status in 2006
Assuming 20% loss of thermal flux	USA	HFIR	3.95	15	59.3	
Assuming 10% loss of thermal flux	USA	HFIR	4.10	15	61.5	

### Preliminary conversion studies for HFIR

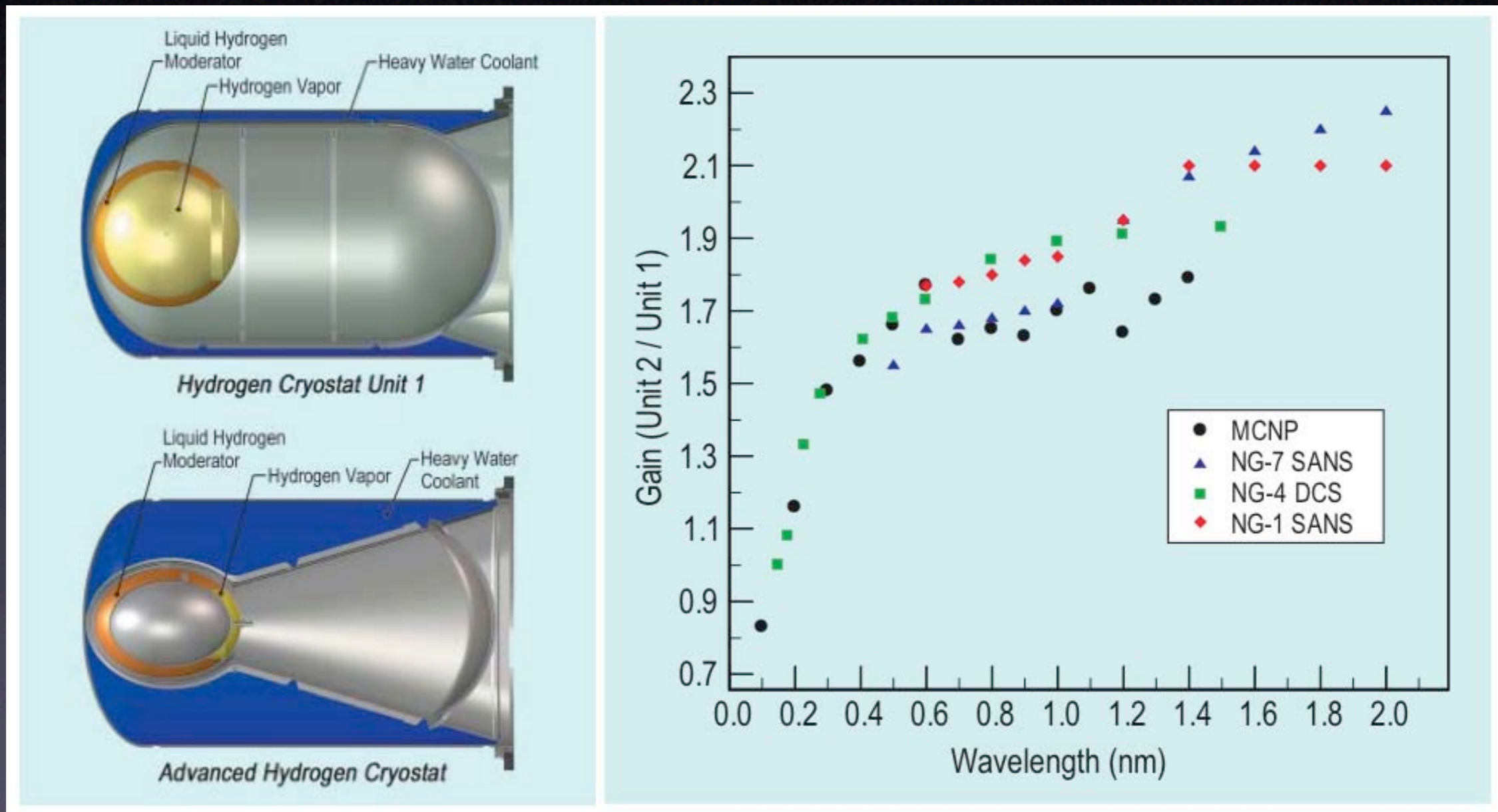
R. T. Primm III, R. J. Ellis, J. C. Gehin

Design Study for a Low Enriched Uranium (LEU) Core for the High Flux Isotope Reactor (HFIR)

ORNL/TM-2006/80 (Preliminary Report), April 20, 2006

# Qualitative Upgrades

Example: NBSR at NIST, new cold neutron source (2002)



Source: NIST Center for Neutron Research, Annual Report 2002

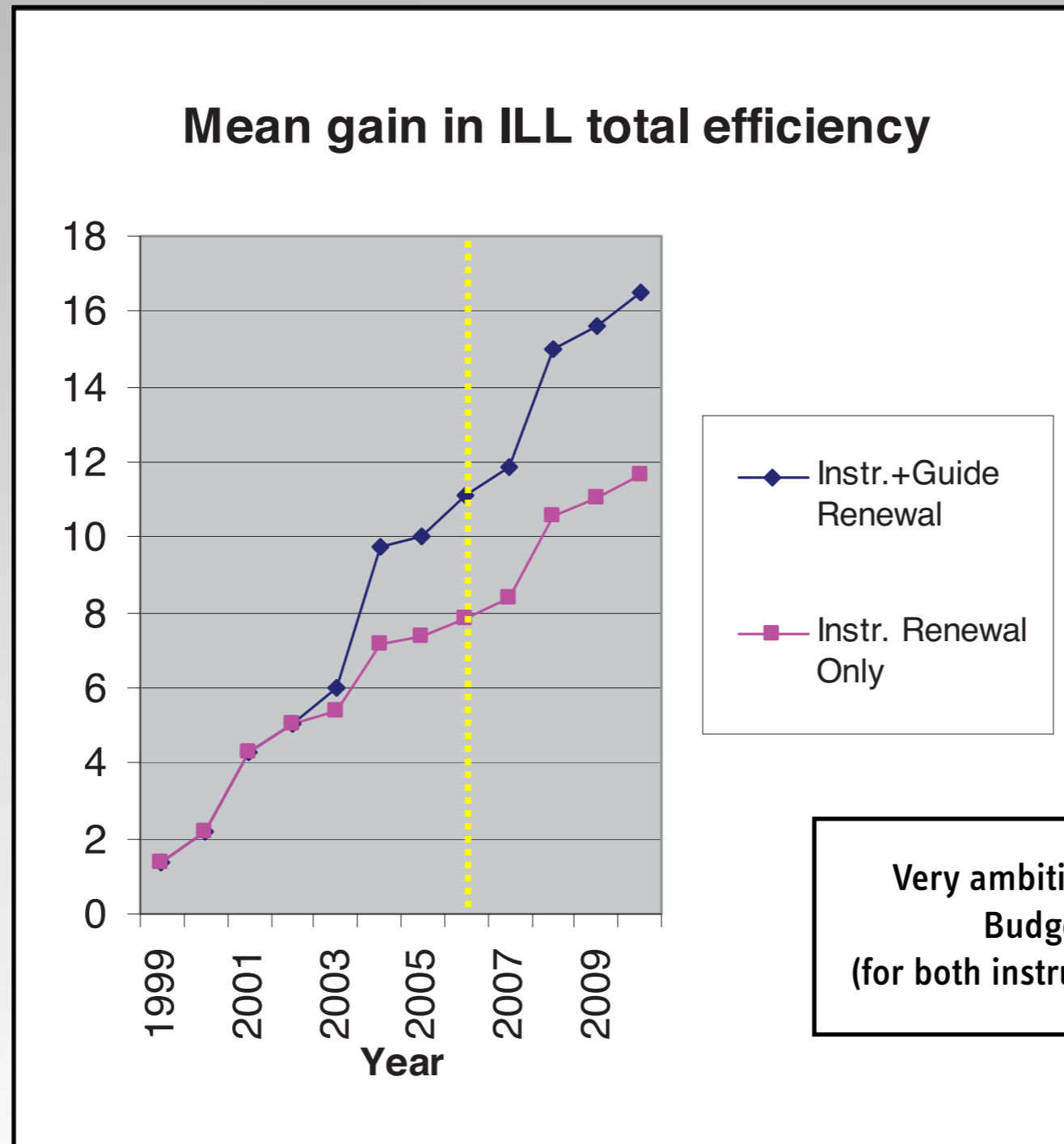
# Qualitative Upgrades

Example: HFR at ILL, Millennium Program (2000-2015)

	Country	Facility	Weight Factor	Scattering Instruments	Figure of Merit	
	France	HFR	4.2	32	134.4	Status in 1998
Millennium Program underway	France	HFR	4.2	(32)	?	Status in 2006

Richter and Springer methodology not applicable  
but ILL reports a 10-fold increase of total efficiency (as of 2006)  
due to instrument upgrades and guide renewals

# ILL Millennium Program



Source: D. Dubbers, The Institute Laue-Langevin and its role in Neutron Science, Millennium Symposium, April 27-29, 2006

# Qualitative Upgrades

Example: HFR at ILL, Millennium Program (2000-2015)

	Country	Facility	Weight Factor	Scattering Instruments	Figure of Merit	
	France	HFR	4.2	32	134.4	Status in 1998
Millennium Program underway	France	HFR	4.2	(32)	?	Status in 2006
<p>Richter and Springer methodology not applicable                      but ILL reports a 10-fold increase of total efficiency (as of 2006)                      due to instrument upgrades and guide renewals</p>						
Assuming 20% loss of thermal flux	France	HFR	3.95	(32)	126.4	based on pre-MP FOM
Assuming 10% loss of thermal flux	France	HFR	4.10	(32)	131.2	

Instrument upgrades and guide renewals very effective in increasing the scientific usability of neutron sources



# Conclusion and Outlook

Since 2002, broad international support to end the use of highly enriched uranium in the civilian nuclear fuel cycle (“Global Cleanout of HEU”)

Example: U.S. support for these initiatives

Global Threat Reduction Initiative, since 2004: **\$107M in FY2007 (+10% vs 2006)**  
includes funding for RERTR Program: **\$32M in FY2007 (+30% vs 2006, +430% vs 2003)**

# Why Does That Matter to the Neutron Scattering Community?

Performance gains due to instrument upgrades and/or neutron guide renewals dwarf potential neutron flux losses after conversion to low-enriched fuel

## Opportunity to develop a “package for the system”

Coordination of projects to upgrade instruments and renew guides with efforts to convert HFRs to LEU fuel

Identification of conversion/upgrade strategies that optimize the performance of integral system

## A Win-Win Situation!?

Process is likely to develop momentum/support for upgrade more effectively (given the broad international support to end the use of HEU from the civilian nuclear fuel cycle)